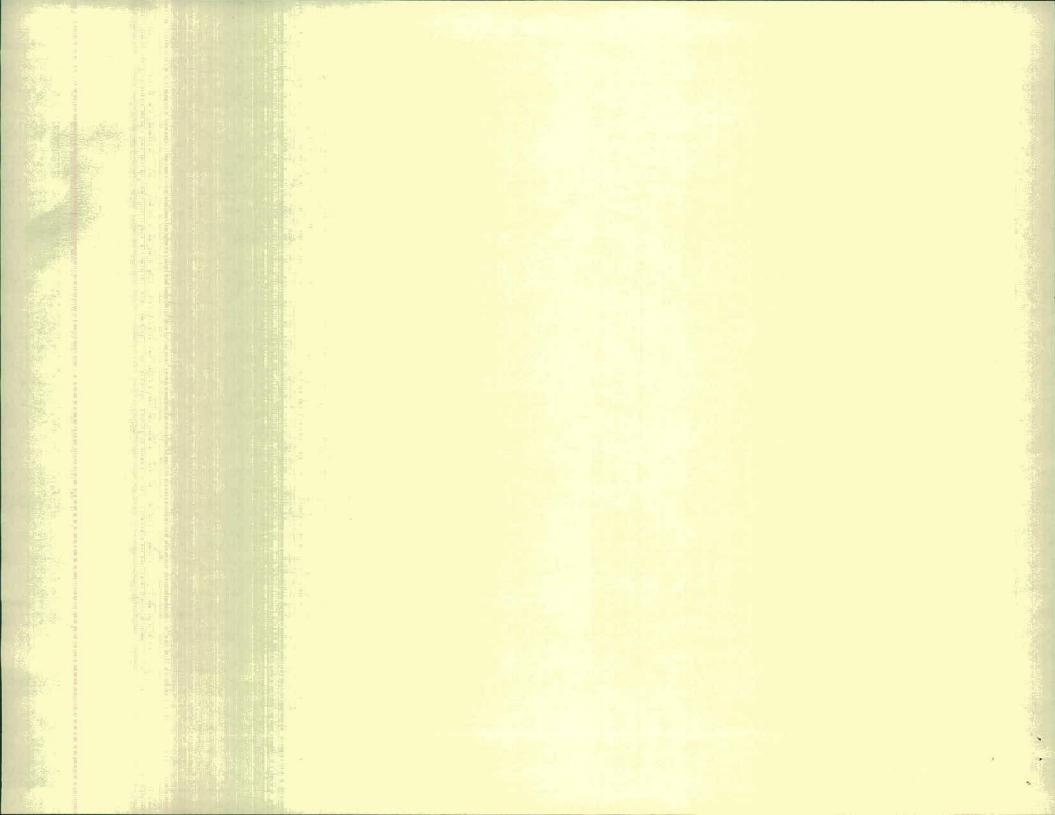
Thursday, 9/20/2007 3:26:24 PM Date User Kim Johnston **Process Sheet** : EXTRUSION 'I' BEAM TUBE 4" **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 34729 : 10154 Estimate Number : D25001190 Part Number AIN: P.O. Number : D2500 REV G S.O. No. : NIA **Drawing Number** : 9/20/2007 This Issue : N/A Project Number : NC Prsht Rev. ; G : PURCHASED PARTS : MA Type **Drawing Revision** First Issue NIA: : 29602 Material Previous Run Each Due Date : 10/10/2007 Written By Checked & Approved By KJ/RF : Est: G 02.09.05 Added DSK 066 Comment EC H 07.07.06 rev G dwg est Additional Product Job Number: Description: Machine Or Operation: Seq. #: PURCHASING 1.0 PG Comment: PURCHASING c207/09/21 Issue P/O: a) Extrude as per Dwg D2500 b) Material: 6061-T6 (QQ-A-200/8) c) Minimum yield tensile strength = 35 ksi d) Minimum ultimate tensile strength = 38 ksi e) Minimum elongation = 8% f) Order at 190" long g) Bon L Canada Inc. tool #897105 h) To be packed per DSK 066 i) Pull test to ASTM standard B221 required. j) Material certification is required 2.0 D25001190P Ext'n -' l' Beam Tube 4" Comment: Qty.: 1.0000 Each(s)/Unit Total: 80.0000 Each(s) EXTRUSION 'I' BEAM TUBE 4" 3.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached 4.0 QC6 Comment: DIMENSIONAL CHECK Inspect dimensions per Dwg D2500

Check Pull test per Dwg D2500 for compliance page attached.

Dana



Thursday, 9/20/2007 3:26:25 PM Date: Kim Johnston **Process Sheet** User: . Drawing Name: EXTRUSION 'I' BEAM TUBE 4" Customer: CU-DAR001 Dart Helicopters Services Part Number: D25001190 Job Number: 34729 Job Number: Description: Seq. #: Machine Or Operation: Check hardness with Webster tester PACKAGING RESOURCE #1 PACKAGING 1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location. FINAL INSPECTION/W/O RELEASE QC21 6.0 Comment: FINAL INSPECTION/W/O RELEASE N 87.10'10 Job Completion





DESIGN		*	DRAWN BY	DART AEROSPACE L HAWKESBURY, ONTARIO, CANADA	ΓD
	CHECKED		APPROVED #	DRAWING NO. D2500 S-	REV. G
	DATE 07.0	04.17		EXTRUSION	SCALE NTS
	Α		96.03.19	NEW ISSUE	
	В		96.03.24	CHANGE INTERNAL WEB	
	С		96.04.26	ADD D2500-3 WEB	
	D		96.10.07	ADD MATERIAL PROPERTIES	
	Ε		96.10.24	CHANGE MATERIAL TEMPER	
	F		97.09.29	CHANGE MAT. TO 6061-T6	
	G		07.04.17	ADD NOTES 3.5.6	

WITHOUT NOTICE

PELEASE 07 vs. 28

MATERIAL: 6061-T6 (QQ-A-200/8)

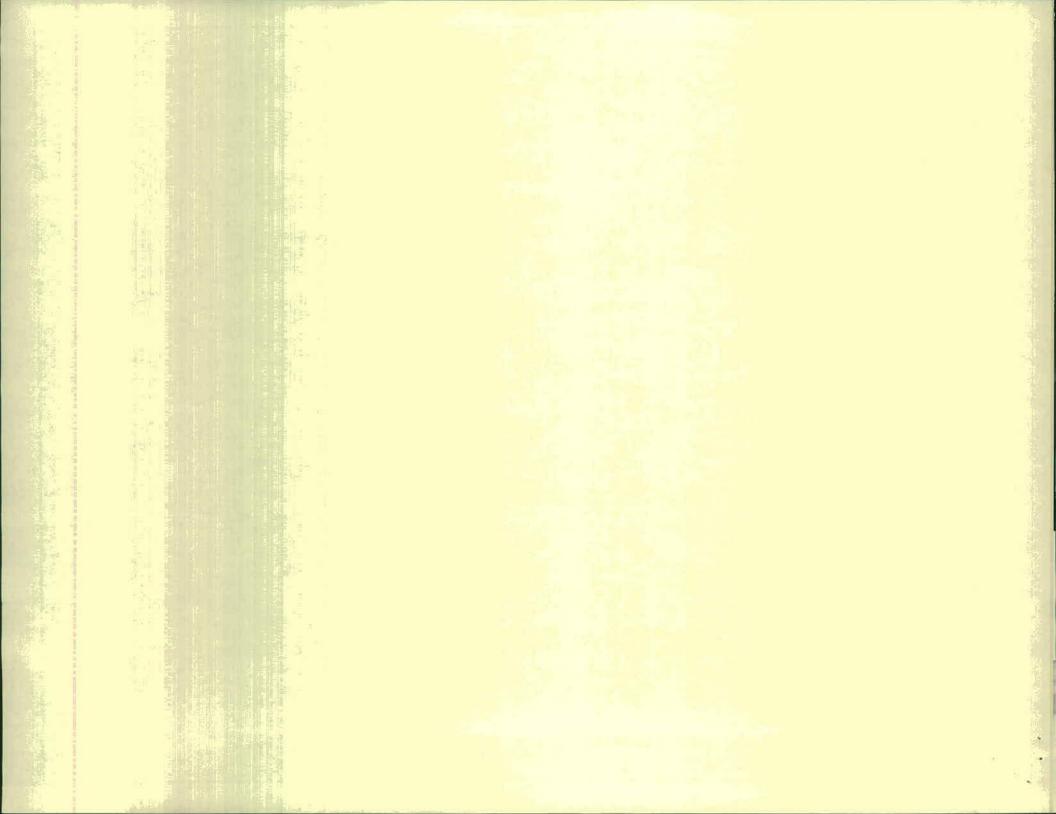
MINIMUM TENSILE YIELD STRENGTH = 35 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI MINIMUM ELONGATION = 8%

A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE ABOVE MINIMUM MECHANICAL PROPERTIES

- BREAK ALL SHARP CORNERS 0.010 MAX 2.
- 3. ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE 4. NOTED.
- FOR D2500-1 PART NUMBER IS D2500-1-XXX WHERE XXXXP (SPY 5. RETUENTO CUT LENGTH (EX. D2500-1-190 IS 190" LONG) ENGINI ERING UNCONTROLLED COP D2500-1 EXTRUSION MANUFACTURED FROM: SUBJECT TO AMENDMENT
  - BON L DIE # 897015 -> PREFERRED
  - CARADON MIDEAST DIE # PAH-28030 B)
  - CARADON MTL DIE # MH-18868
- 6. FOR D2500-3, PART NUMBER IS D2500-3-XXX WHERE XXX IS CUT LENGTH IN INCHES (EX. D2500-3-100 IS 100" LONG) D2500-3 EXTRUSION MANUFACTURED FROM:
  - CARADON INDALEX DIE # MS-18867

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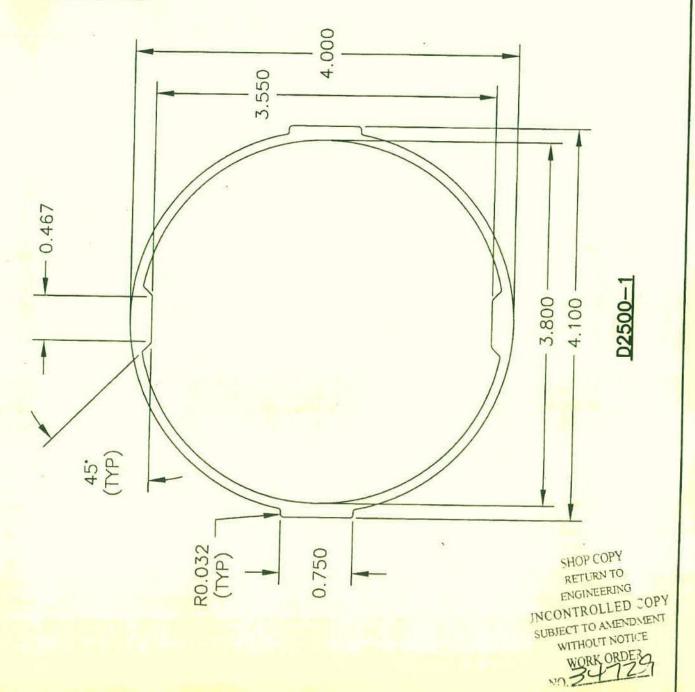
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DESIGN	PH		OSPACE LTD
CHECKED	APPROVED	DRAWING NO.	REV. G
77	70	D2500	SHEET 2 OF 3
DATE		TITLE	SCALE
07.04.17		EXTRUSION	1:1

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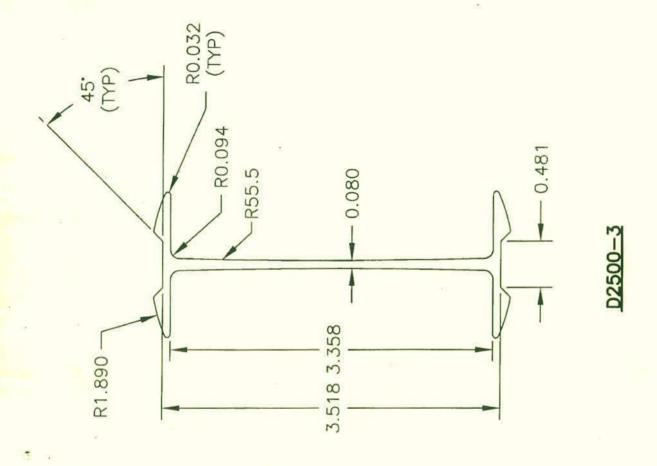
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DESIGN	DRAWN BY		ROSPACE LTD
CHECKED	APPROVED	DRAWING NO.	REV. G
4	- 4	D2500	SHEET 3 OF 3
DATE		TITLE	SCALE
07.04.17		EXTRUSION	1:1

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SHOPT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE NATIONAL TRANSPORTATION AGENT OF LOPPICE 44TO NAL DESTRANSPORTS

1 14F TRL 57365

E. FILLIETING ON LIN BEE on tareavet

EMIS A LA DEMANDE DE L'EXPET

a surver, to the classifications and tariffs in effect on the date of issue of this Criginal Bill of Lading, or received, subject to the Rules for the Carriage of Express and Non-Carciar Freight Traffic and tariffs in effect

as indicted below, which seld Company agrees to carry to its usual piace of delivery at asid destination, in its road, otherwise to deliver to another carrier on the route to said destination, this mitual eigenent

and conditions in the date below which seld Company agrees to carry to its usual piace of delivery at asid destination, in its road, otherwise to deliver to another carrier on the route to said destination. It is mitual eigenent and conditions in the date below to any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder site to be sufficiently to the destination of the every service to be performed hereunder site to be sufficiently to the carrier as provided in the tariffs of rules and Regulations when said goods are carried by a water carrier or of a lading of the water carrier as provided in the tariffs of rules and Regulations, statutes and regulations performed by the relevant tariffs, classification, statutes and regulations performed to motion carrier.

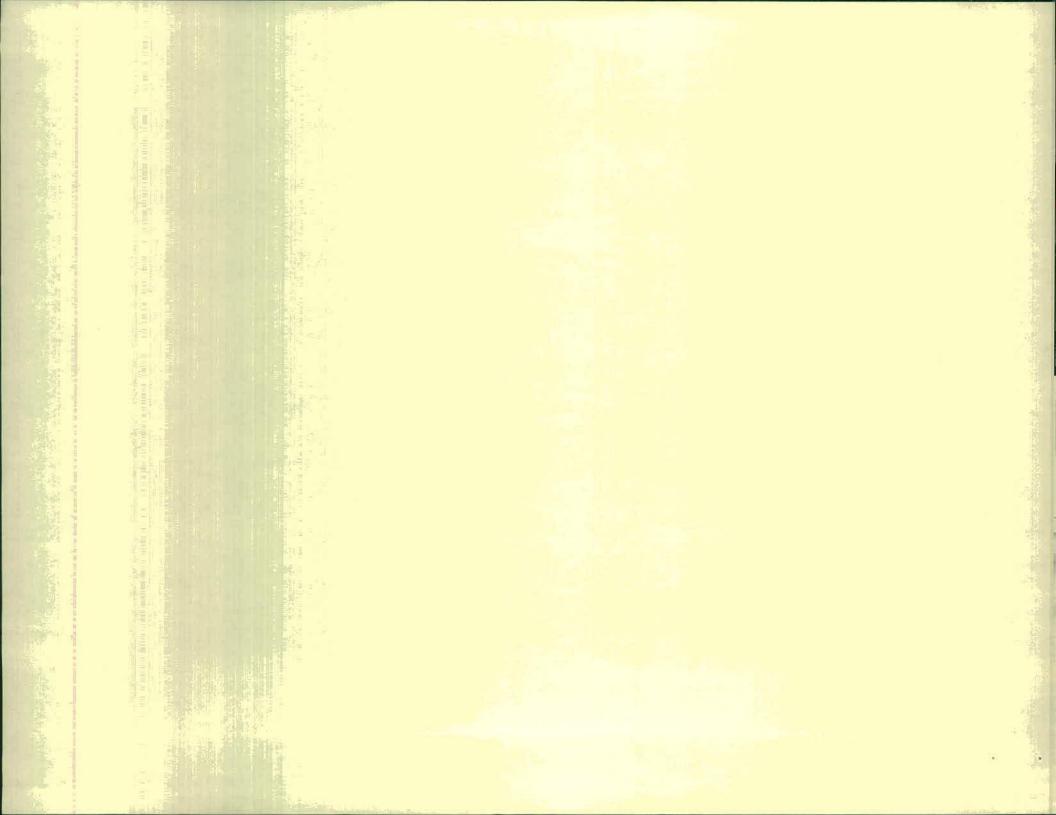
In a lading of the water carrier as provided by the relevant tariffs, classification, statutes and regulations performed to motion carrier is services when said goods are carried by the relevant tariffs, classification, statutes and regulations permit to motion carrier.

In the Base of 17 carriers of commissioners for Carried by General Order No. 1-43, set forth in the Rules for the surper and some accepted for himself and its assigns.

If these class rations of lants en vigueur ally date de livrason de celectrianssement prograt, ou sous réserve des reglements regissant le transport des messagenes et marchardises designées cu-dessous, apparamment en bon état, suivilles remarques contenuée aux présentes file contenue et transport (connectes ement), les manthandises désignées cu-dessous, apparamment en bon état, suivilles remarques contenuée aux présentes file contenue et transport des messagenes et marchardises designées cu-dessous, apparamment en bon état, suivilles remarques contenuée aux présentes file contenue et transport des messagenes et que cu-après indiqué, et que la Compagne s'engage à transporter à destination à son lieu habitue de livraison, pour que tettle destination. Il ast de jous convenu que tout vorture transportant tout ou partie du parcours, que tout parcours, cue tout services prévus aux présentes servont assuletts à toutes des dies marchardises et que du parcours, que tout vorture transportant tout ou partie du parcours, que tout personne l'interesse en que la lant lu marcours services et aux présentes estout services et des interesses et que du parcours, que tout personne l'interesse en que la lant lu marcours services et sur parcours de la lant lu marcours services et sur parcours de la lant lu marcours de la lant lu marcours de la lant lu marcours de la lant la la la la la la

VITTUE W LIW 3R8

CARRIER / AGENT	CONSIGNEE / CONSIGNATAIRE
DATE 0 8 1 0 0 9	DATE D.J M7M STA
PER (PAR   V 3/3/	PER / PAR



### DUN L CANADA INC.

THE WILLIAM L. BONNELL COMPANY, INC. BON L MANUFACTURING COMPANY

SUBSIDIARIES OF TREDEGAR CORPORATION FILIALES DE LA COMPORATION TREDEGAR

INVOICING COMPANY AND LOCATION BUREAU DE FACTURATION

SHIPPING MA BORDEREAU D'E

MANIFEST DATE/DATE

TOTAL CONTROL BUSINESS REFER TO THESE NUMBERS ON ALL CORRESPONDENCE. MANIFEST NUMBER/N SHIP TO/EXPEDIÉ À SOLD TO/VENDU À RÉFÉREZ-VOUS À CES NUMÉROS POUR TOUTE SALES ORDER NUMBE CORRESPONDANCE. MANAGORIUM 87380 CREDIT REP SALES REP REP. DU CRÉDIT REP. DES VEN HAMBROOK LOC/USINE THE WIR GILL OF STREET TRAILER NO./N" DE REMORQUE SALESMAN/VENDEUR CUSTOMER ID/N° DU CLIENT DATE DE LA COMMANDE FIELD SALES REP CUST SERVICE REP. RÉGIONAL DES VENTES REP. SERVICE ( CUST, P.D. NO./N° DE COMM. DU CLIENT JOB/PROJET BILL OF LADING NUMBERIN' DE CONNAISSEMENT

ITEM NO. D'ITEM		UNIT UNITÉ	PREVIOUS SHIPPED OTY: OTÉ DÉJA EXPÉDIÉE	MFG. PART NUMBER N° DE PIÈCE DU FOURNISSEUR CUSTOMER PART NUMBER NUMÉRO DE PIÈCE DU CLIENT	ALLOY & TEMPER ALLIAGE & TREMPE LENGTH LONGUEUR	FINISH DESCRIPTION DESC. DE LA FINITION FABRICATION DESCRIPTION TYPE DE FABRICATION	ТН	IS SHIPMENT/CETTE E		5-4
0.1	97.1 386	M	730	12 / 12 / 12 / 12 / 12 / 12 / 12 / 12 /	CUITING TOLERANCE TOLERANCE DE COUPE	SHIPPING TOLERANCE TOLERANCE D'EXPÉDITION	NO. PKGS. N° DE PAQUETS	GROSS WT. POIDS BRUT	NET WT. POIDS NET	UNIT
	80	156	63	LUCENTIA LEPENTIC		CERTIFICATE OF COMP [+010-010,0013-0015] 8/30001 / 20/012 8/30001 / 20/013	1 1	208 以30 172	388 149.61 31 226 162	M

RIALS WILL BE ACCEPTED FOR CREDIT WITHOUT PERMISSION MATERIEL NE SERA ACCEPTE POUR CHEDIT SANS AUTORISATION

CUSTOMER





#### BON L CANADA INC

1850 CLEMENTS ROAD PICKERING, ON L1W 3R8

### CERTIFICATE OF COMPLIANCE

Cert Date	Cert No	Sales Order	Page
10/07/07	167258	87380	1
Cust PO	B/L No	Lot	Date
4645	00360095	87380011	10/07/07

46024

Solr To 46024

DART AEROSPACE LTD. 270 ABERDEEN ST. HAWKESBURY, ON K6A 1K7 Ship To DART AEROSPACE LTD. 1270 ABERDEEN ST.

HAWKESBURY, ON K6A 1K7

Item No	Part No Ite	em Description		Cust Part
1 001	DAA-897105-2	190" Mill 6061 T6		D2500-1-190
Grass Weight	408 KGS			
Not Oty	388 KG	31 PC	150 M	2 PKG

Specification. Die Desc

AMS-QQ A-200/8 & ASTM B221-00

Mechanical Tests: Yield Test Tensile Bend/ MPA / KSI MPA / KSI %Elongation Conductivity Drift HREW 1 300.9 / 43.7 273.0 / 39.6 9.0 .0 Chemical Limits: SI FE CU MN MG CR ZN TI OTHER MIN: \_40 \_00 \_15 \_00 \_80 \_04 \_00 \_00 EA: \_05 MAK: .80 .70 .40 .15 1.20 .35 .25 .15 TOT:

This will certify that the material described herein has been inspected and tested in accordance with Bon L Canada's standard sampling and testing procedures or in accordance with the requirements of any specifications forming a part of the material description to the extent indicated herein. Data of chemical composition for the material and test results from samples representative of the material are set forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on the reverse side of our order acknowledgement form. No other warranties are applicable.

Conchita Ko, QA Manager Signed for Bon L Canada

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